blechumform.ch

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Manufacturer, supplier, service provider, and vendor of metal spinning, fire bowls, and hemispheresBlechumform GmbH 8552 Felben-Wellhausen Over 30 Years of Metal Spinning.For over 30 years, we have stood for quality, precision, and reliability in metal construction. As a family-run business, we combine traditional values ??with modern expertise. Our goal: Individual metal solutions that are not only functional but also aesthetically pleasing.Whether it's a one-off piece, a custom design, or series production – we realize your ideas with meticulous craftsmanship, years of experience, and a commitment to high quality. Personal consultation, direct contact persons, and fair cooperation are what set us apart. You can rely on:Over 30 years of expertise in metal spinning and metal constructionA strong family business with a commitment to integrityTailor-made solutions – from planning to installationModern technology combined with traditional craftsmanshipISO 9001 certified

Why Metal Spinning?Cost-effectiveness for small production runs: Particularly cost-effective for small to medium quantities compared to deep drawing or casting. Low tooling costs (e.g., simple shapes made of wood or plastic are possible).

High shape versatility:

Complex, rotationally symmetrical geometries can be easily produced. Shapes such

as funnels, domes, hemispheres, cylinders, or lampshades are ideally suited. Material versatility:

Suitable for many metals, e.g., aluminum, stainless steel, copper, brass, and

titanium.

Minimal material loss:

Chipless process ? minimal waste, as the sheet metal is pressed into shape without removing any material.

Good surface quality:

The uniform forming process results in smooth and clean surfaces – often usable without post-processing.

High dimensional accuracy:

Very precise manufacturing tolerances are possible, especially with automated CNC spinning machines.

Production of robust components:

Cold forming hardens the material, making the components more robust.

ServicesComprehensive services from a single source. Sheet metal fabrication,

metal spinning, weldingWe produce individual pieces or series. From containers, filters, and ventilation systems to fireplaces, ovens, mechanical engineering, and handcrafted items, we now offer a comprehensive range of services. We also now provide welding services, enabling us to guarantee the production of complete assemblies. We look forward to your inquiry!

Container and machine constructionFlat bottomsLidsConesCurved bottomsMetal processingElectrical, measurement and control technologyResearch and developmentSheet metal housingsPharmaceutical industryVehicle manufacturingFilter and ventilation constructionHousingsInlet nozzlesParticle filtersArts and craftsFurnishings and designProduce our own and specialty productsFire bowlsHemispheresCake traysTable topsCoversSmoke hoodsPipe reducersFire bowlsCompensatorsProfessional weldingManufacturing of finished assembliesMore Products?Contact us!

Fire bowlsA captivating fire spectacle.

Our sheet metal fire bowlsOur sheet metal fire bowls - a captivating fire spectacle.

Our handcrafted fire bowls are available in steel and stainless steel. You can also choose between rusting and stainless steel. The various sizes, sheet thicknesses, and prices can be found in the list below. An order form is available at the very bottom of the page. Feel free to visit us or call us if you have any questions. We're happy to advise you!
Fire BowlFire Bowl FS-C-0800-3
Made of stainless chromium steel
800 mm diameter, 3 mm sheet thicknessFS-0200-80Accessories: Lid for fire pit grill

made of stainless aluminum 810 mm diameter

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